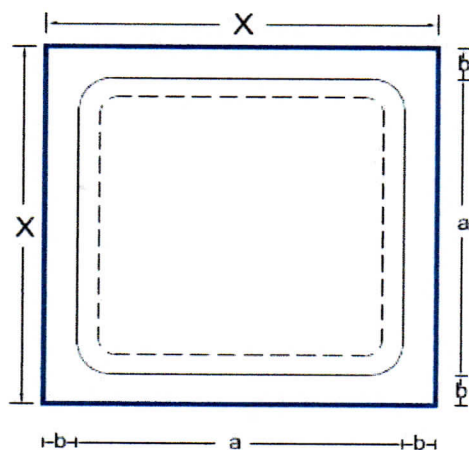




WAFFLE MOULD PROPERTIES

GROUP	TYPE	Dimensional data (cm)								Void volume of mould (m ³)	Moulds in a 40ft container
		h	a	b	X	t	bo	c	bm		
50	50/15	15	40	5	50	0,3	10	50	13,5	0,021	5500
70	70/17	17,5	58	6	70	2	12	70	16	0,053	1300
	70/22	22	58	6	70	2	12	70	18	0,064	1300
	70/27	27	58	6	70	2	12	70	18	0,075	1300
	70/32	32	59	5,5	70	2	11	70	21	0,088	1200
	70/37	37	59	5,5	70	2	11	70	23	0,096	1200
80	80/25	25	67,5	6,25	80	2,5	12,5	80	17,7	0,095	1100
	80/30	30	67,5	6,25	80	2,5	12,5	80	18,8	0,115	1000
	80/40	40	67,5	6,25	80	2,5	12,5	80	20,4	0,145	1000
90	90/22	22,5	77,5	6,25	90	2,5	12,5	90	17,6	0,113	575
	90/32	32,5	77,5	6,25	90	2,5	12,5	90	19,7	0,156	550
	90/42	42,5	77,5	6,25	90	2,5	12,5	90	21,2	0,197	500

Minimum order is one complete 40ft container load for groups 70, 80 and 90 and one complete 20ft container load for group 50. Estimated time for preparation of order is 3-4 weeks from the day of order.



DEFINITIONS

- h: mould depth
- a: base dimension
- b: flange width
- X: total mould dimension
- t: flange depth
- bo: minimum rib width
- c: rib center
- bm: average rib width
- e: topping
- d: total floor width

